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3,458,622 CONTROLLEÓ RÉLEASE TABLET John A. Hill, New Brunswick, N.J., assignor to E. R. Squibb & Sons, Inc., New York, N.Y., a corporation of Delaware No Drawing. Filed Apr. 7, 1967, Ser. No. 629,066

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## ABSTRACT OF THE DISCLOSURE

This invention relates to tablets for medicinal agents in which the active substance is released at a controlled rate up to about 8 hours. The material which is incorporated into the compressed tablet to control the release rate, comprises a blend of a polymeric vinyl pyrrolidone with a carboxy vinyl hydrophilic polymer. The medicament and polymer blend are admixed in dry form, granulated by a wet granulation method and then compressed to form tablets.

This invention relates to medicinal agents in tablet form in which the physiologically active material is released at a predetermined rate. The system is designed so that 25 there is a comparatively rapid release during about the first hour after ingestion and then there is a retarded uniform release rate over the subsequent time period for a total time of approximately eight hours. A relatively uniform therapeutic blood level of the active material is 30 thereby maintained for that period.

The material which controls the release of medicament, according to this invention, comprises a blend of polymeric vinyl pyrrolidone together with a carboxy vinyl the dry polymeric substances and the blend is then granulated, dried and compressed into tablet form.

When the resulting tablet is placed in water or gastric fluid, the two polymeric substances react to form a complex of low solubility which is gum like in consistency 40 and the reaction mass thus alters and retards the diffusion of the active material from the tablet. There is practically no swelling of the polymer complex as differentiated from the usual behavior of a hydrophilic colloid.

Since initially this reaction is only a surface effect and there is relatively little of the restraining substance, the active material near the surface is allowed to diffuse out of the tablet fairly rapidly. As the moisture penetration becomes deeper, the restraining matrix becomes thicker and reduces the diffusion rate of the active substance. When the tablet is transferred to intestinal fluid, however, the entire matrix is then eroded, thus providing a different order of release pattern since both erosion and diffusion are taking place.

While polymers, gums and hydrocolloids have been 55 proposed for the preparation of sustained dosage tablets, the ratio of the restraining material to active ingredient has been much greater and this places a greater limit or restriction on the quantity of medicament which can be utilized in a single convenient size tablet. In addition, 60 these former systems approximate a zero or first order release pattern rather than a dual release pattern as the tablets of this invention provide.

The vinyl polymer which constitutes one member of the blend is polyvinyl pyrrolidone (Merck Index, 7th ed., 1960, page 834), e.g., having a molecular weight of about 5000 to 80,000, preferably about 40,000.

The second component of the polymer blend is a carboxypolymethylene hydrocolloid polymer of the type described in United States Patent 2,909,462, issued Oct. 10, 1959, being a polymer of acrylic acid cross linked with

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polyallyl sucrose [marketed under the trade name Carbopol, with designations 934, 940, 941 (B. F. Goodrich Chemical Co.)].

The proportions, by weight, of the two polymeric substances used in the blend, i.e., the ratio (by weight) of the vinyl polymer to carboxypolymethylene polymer is about 1:10 to 10:1. Preferably, however, they are used in a ratio of about 1:1 by weight.

The ratio of carboxy vinyl polymer to the drug is less 10 than 0.5:1. That is, the ratio (by weight) of the polymeric substance to weight of drug is about 0.1 to 0.45:1. The combined weight of the two polymeric materials may, of course, exceed half the weight of active medicament but should preferably be kept below about 75% of the active drug. Tablets up to about 1.0 gm. in weight may be prepared.

The tabletting procedure may follow the conventional wet granulation technique. The active substance, the vinyl polymer and carboxypolymethylene polymer are 20 blended in the dry form, for example, in a planetary mixer. While mixing, the powders are wetted with a granulating liquid containing binders such as ethyl cellulose, zein, gelatin, shellac, other cellulose esters, ethers or the like and/or plasticizer such as triethyl citrate, acetyl tributyl citrate, acetyl triethyl citrate, dibutyl phthalate, or the like. For highly water soluble materials, granulating fluids such as methylene chloride, chloroform, methyl chloroform, ethyl alcohol, specially denatured ethyl alcohol, isopropyl alcohol or combinations thereof may be used to achieve the desired degree of wetness. For materials having low water solubility, aqueous, alcoholic or hydro-alcoholic granulating fluids may be employed.

The moist mass is granulated, e.g., by forcing through hydrophilic polymer. The medicament is admixed with 35 a screen of suitable mesh size and then allowed to air dry. The dried particles may be further reduced in size if desired. Other conventional granulating and size reduction techniques such as use of a suitable comminuter may also be employed if so desired.

Lubricants are added to the dried granulate, stearic acid, palmitic acid, magnesium stearate, mineral oil, sodium stearate, calcium stearate, talc, or the like, and the tablet mixture is compressed in conventional manner. A tablet press fitted with suitably sized punches and dies are used to provide a tablet of any desired weight, shape and composition.

Additional control over the rate of water penetration into the tablets may be achieved by adding to the blend about 0.5 to 10% by weight (based on tablet weight) of a non yellowing resinous terpene polymer, e.g.,  $\beta$ -pinene resin having a melting point in the range of about 85 to 115° C. (marketed under the trade name Piccolyte by Pennsylvania Industrial Chemical Corp.).

A wide variety of medicaments which are orally administered in tablet form may utilize the tablets prepared according to this invention. These include, for example, adrenergic agents such as ephedrine, desoxyephedrine, phenylephrine, epinephrine and the like, cholinergic agents such as physostigmine, neostigmine and the like, antispasmodic agents such as atrophine, methantheline, papaverine and the like, curariform agents such as chlorisondamine and the like, tranquilizers and muscle relaxants such as fluphenazine, chlorpromazine, triflupromazine, mephenesin, meprobamate and the like, antihistamines such as diphenhydramine, dimenhydrinate, tripelennamine, perphenazine, chlorprophenazine, chlorprophenpyridamine and the like, hypotensive agents such as rauwolfia, resperpine and the like, cardioactive agents such as benzydroflumethiazide, flumethiazide, chlorothiazide, aminotrate, procainamide and the like, steroids such as testosterone, prednisolone and the like, antibacterial agents, e.g., sulfonamides such as sulfadiazine, sulfamer-